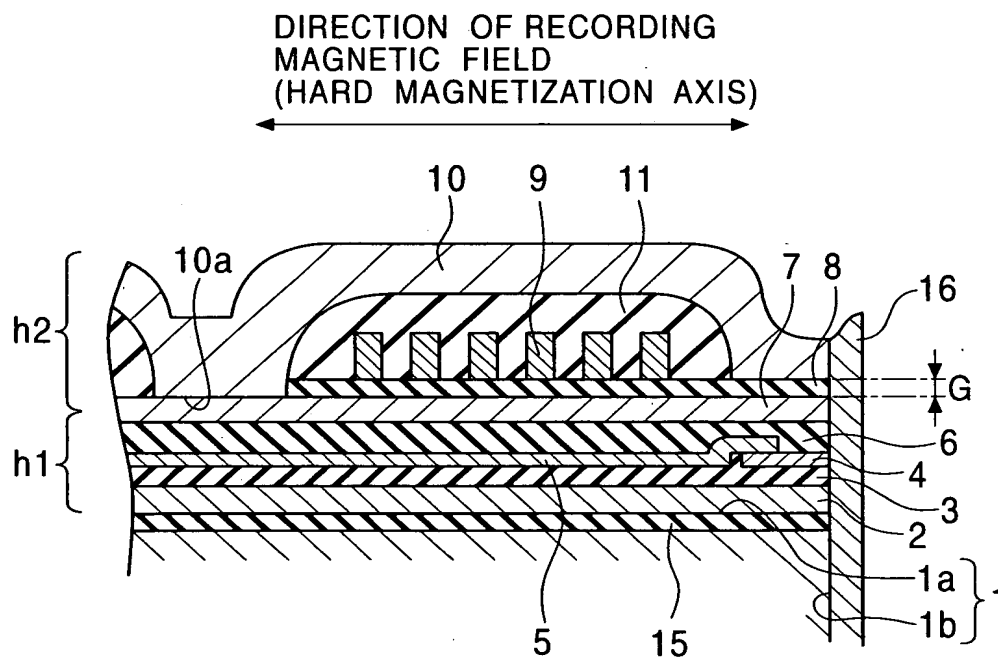


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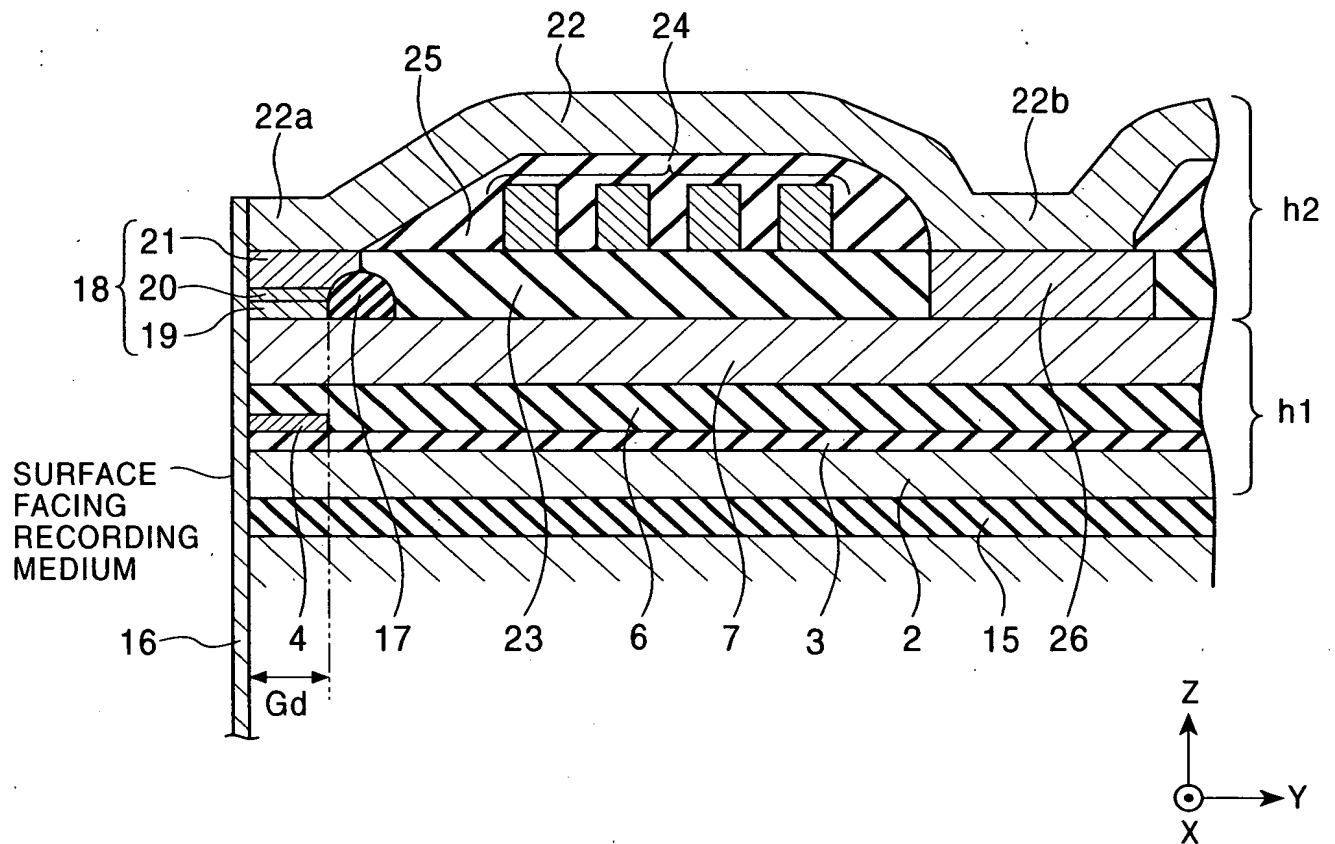
FIG. 1





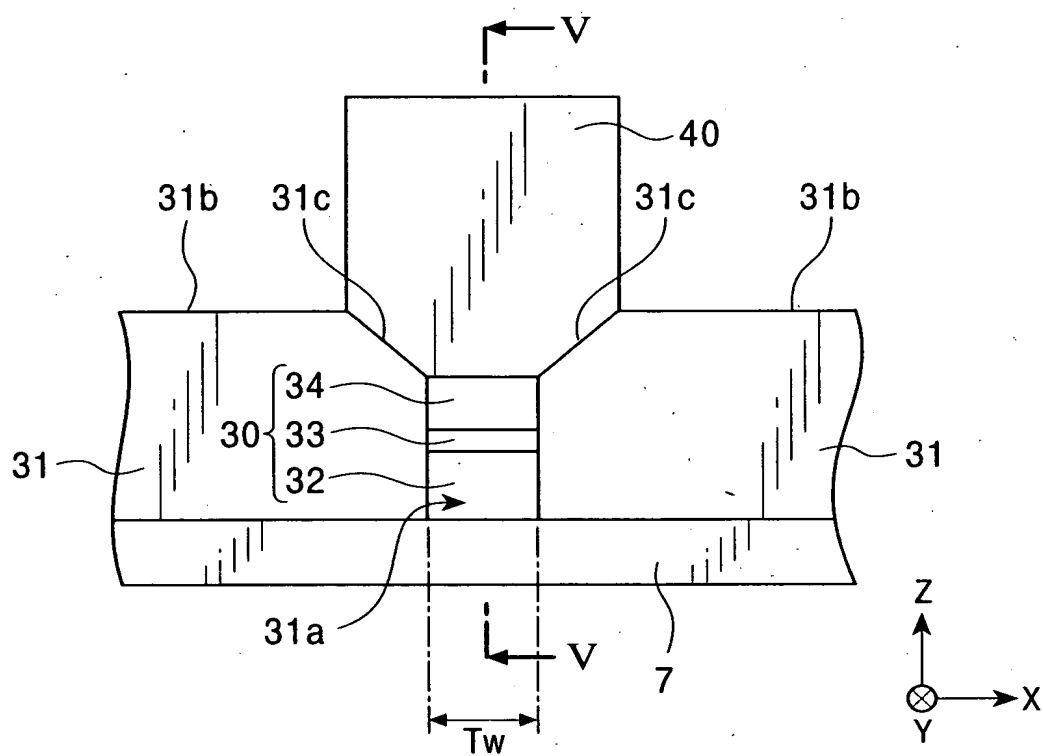
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FIG. 3

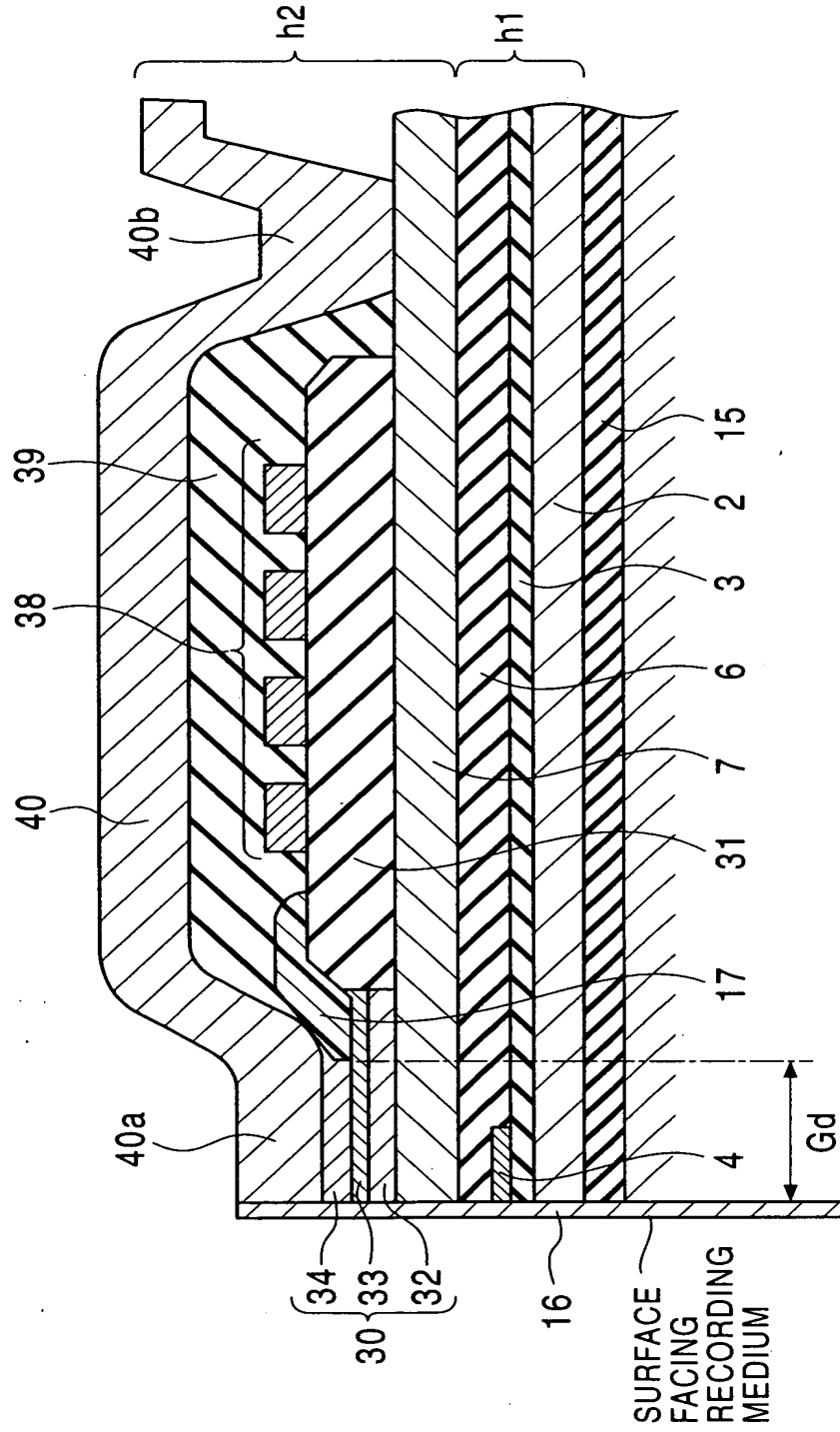


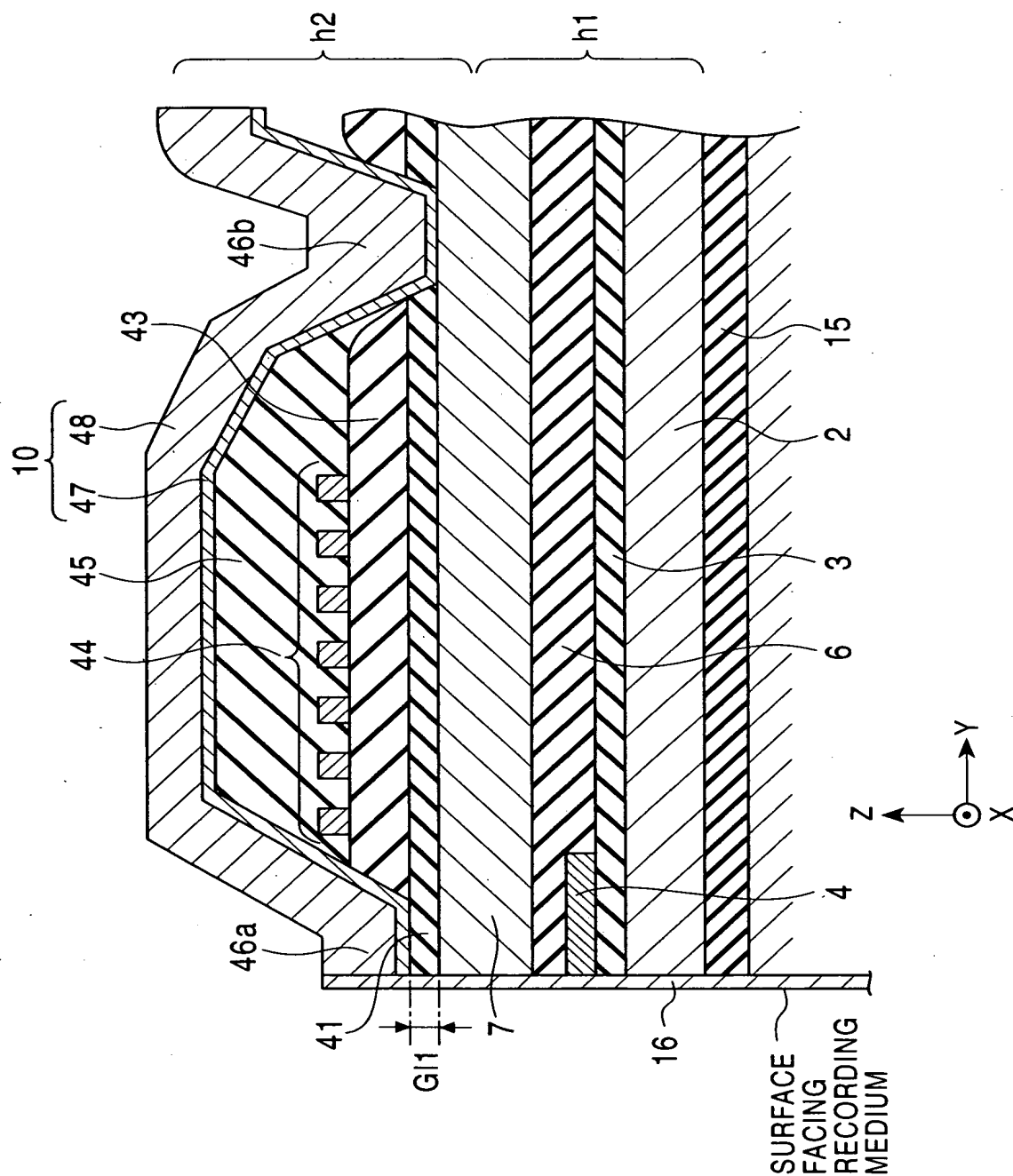
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FIG. 4



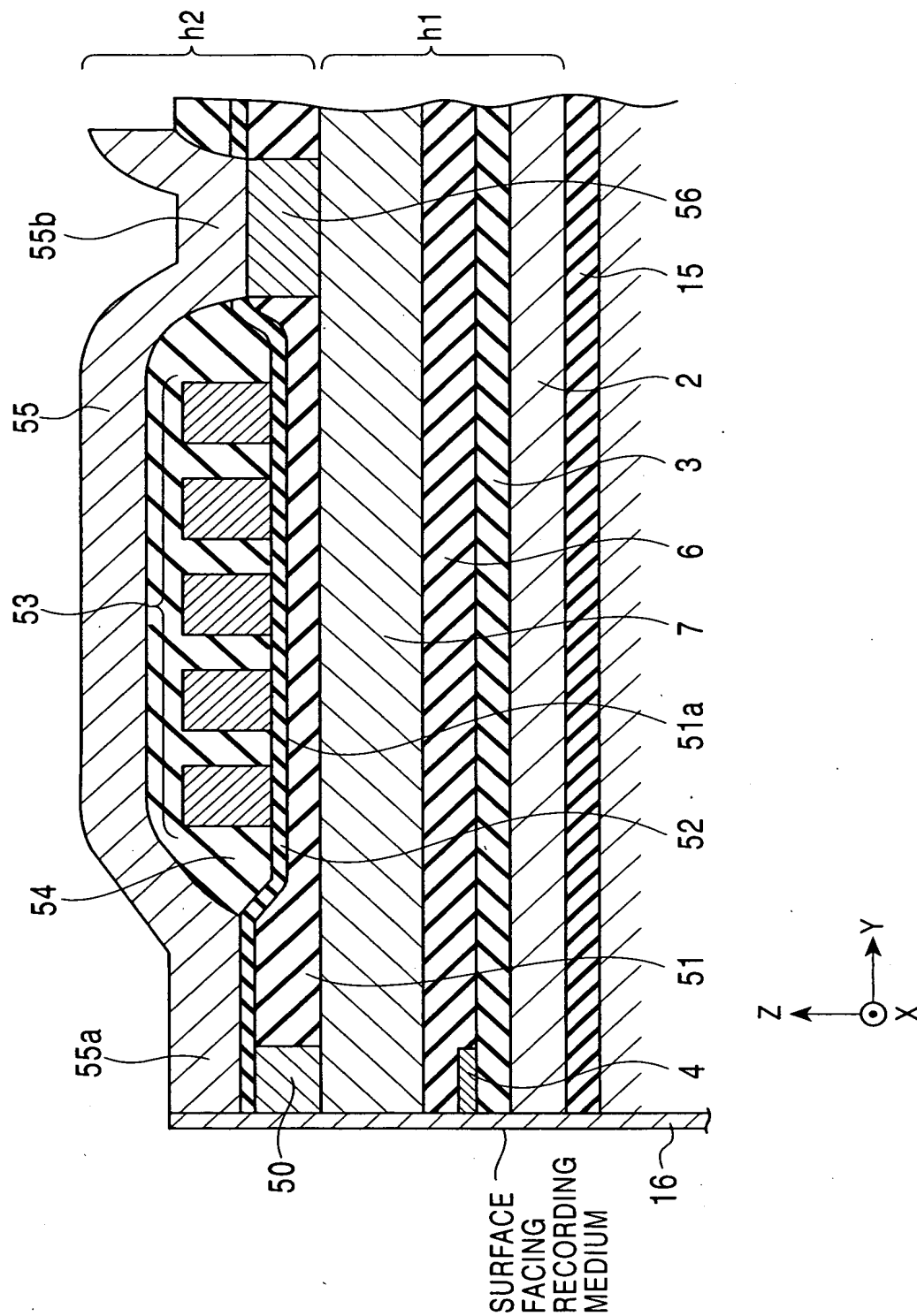
**FIG. 5**



[illegible]

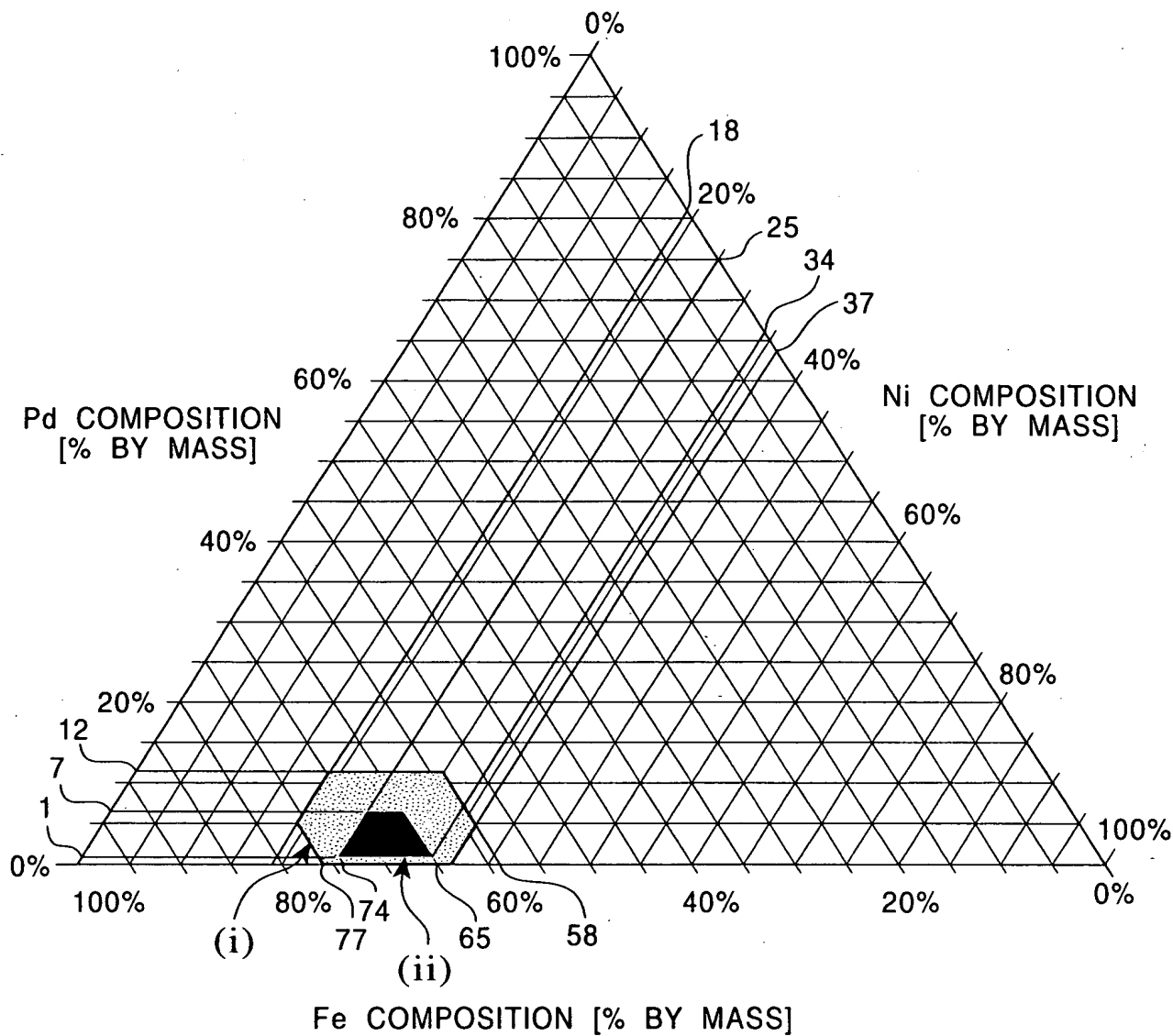
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FIG. 7



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FIG. 8



- : PREFERABLE RANGE FOR SOLID PLATING FILM  
 Fe58~77, Ni18~37, Pd1~12 [% BY MASS]
- : PREFERABLE RANGE FOR POLE PLATING FILM  
 Fe65~74, Ni25~34, Pd1~7 [% BY MASS]



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FIG. 9

